

Date: Thursday, 03/07/2008 9:44:46 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3372-041
Job Number : 40210	
Estimate Number : 10804	
P.O. Number :	Part Number : D3372041
This Issue : 03/07/2008 S.O. No. :	Drawing Number : REPAINT
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 10/07/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	HAND FINISHING1	HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

PULL FROM STOCK:

1 X D3372-041 B 26195

SAND PART TO REMOVE PAINT

MASK UNPAINTED PARTS

RE-PAINT RED PER QSI005

re-assembly

Srs 08/07/07

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②

start time 10:30
 Oven temp 320
 Finish time 11:00

08/07/07

2.0	D3372041	Collective Lock Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Collective Lock Assembly

Cypsa

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/07/08

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Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



08/2/08



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Job Completion



h 08-07-08